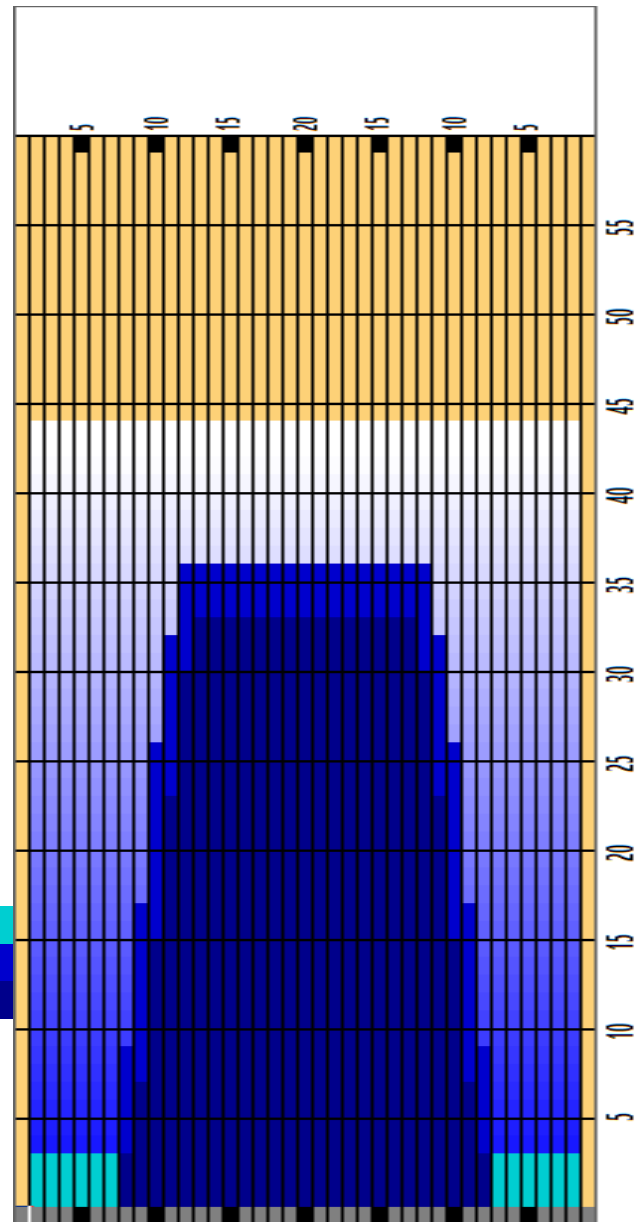


| | | | | | |
|----------------------|----------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 44 | Reverse Brush Drop | 39 | Oil Per Board | Multi ul |
| Forward Oil Total | 16.22 mL | Reverse Oil Total | 8.48 mL | Volume Oil Total | 24.7 mL |
| Tank Configuration | N/A | Tank A Conditioner | FIRE | Tank B Conditioner | ICE |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 50 | 14 | 3 | A | 111 | 0.0 | 3.9 | 3.9 | 5550 |
| 2 | 9L | 9R | 2 | 50 | 14 | 3 | A | 46 | 3.9 | 7.8 | 3.9 | 2300 |
| 3 | 10L | 10R | 3 | 45 | 18 | 3 | A | 63 | 7.8 | 15.4 | 7.6 | 2835 |
| 4 | 11L | 11R | 3 | 45 | 18 | 3 | A | 57 | 15.4 | 23.0 | 7.6 | 2565 |
| 5 | 12L | 12R | 3 | 45 | 18 | 3 | A | 51 | 23.0 | 30.6 | 7.6 | 2295 |
| 6 | 13L | 13R | 1 | 45 | 18 | 3 | A | 15 | 30.6 | 33.1 | 2.5 | 675 |
| 7 | 2L | 2R | 0 | 45 | 22 | 3 | A | 0 | 33.1 | 39.0 | 5.9 | 0 |
| 8 | 2L | 2R | 0 | 45 | 26 | 2 | A | 0 | 39.0 | 44.0 | 5.0 | 0 |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 40 | 30 | 1 | A | 0 | 44.0 | 36.0 | -8.0 | 0 |
| 2 | 12L | 12R | 1 | 40 | 26 | 3 | A | 17 | 36.0 | 32.4 | -3.6 | 680 |
| 3 | 11L | 11R | 2 | 40 | 22 | 3 | A | 38 | 32.4 | 26.2 | -6.2 | 1520 |
| 4 | 10L | 10R | 3 | 40 | 22 | 3 | A | 63 | 26.2 | 16.9 | -9.3 | 2520 |
| 5 | 9L | 9R | 3 | 40 | 18 | 4 | A | 69 | 16.9 | 9.3 | -7.6 | 2760 |
| 6 | 8L | 8R | 1 | 40 | 14 | 4 | A | 25 | 9.3 | 7.4 | -1.9 | 1000 |
| 7 | 2L | 2R | 0 | 40 | 14 | 4 | A | 0 | 7.4 | 0.0 | -7.4 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 <p> Designed for FLEX | BIG BEN - 6544 |
 Programmplatz 3

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 7.33 | 1.72 | 1 | 1 | 1.72 | 7.33 |

